



## HUBER Grit Treatment System RoSF5 HW(S)

Treatment of grit from wastewater treatment plants, sewer systems and of refuse and oil grit

- ▶ Reduced disposal costs
- ▶ Loss on ignition of the grit/gravel fraction < 3%
- ▶ Coarse material separation size of 10 mm

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# Grit Treatment System RoSF5 HWS (with treatment of circulation w

Acceptance station with horizontal dosing screw



Acceptance tank with bar grate and integrated horizontal dosing screw.

Untreated road refuse



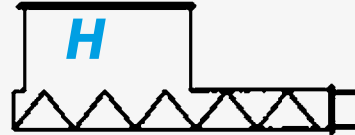
Grit trap



Untreated grit from STPs



acceptance tank with horizontal dosing screw



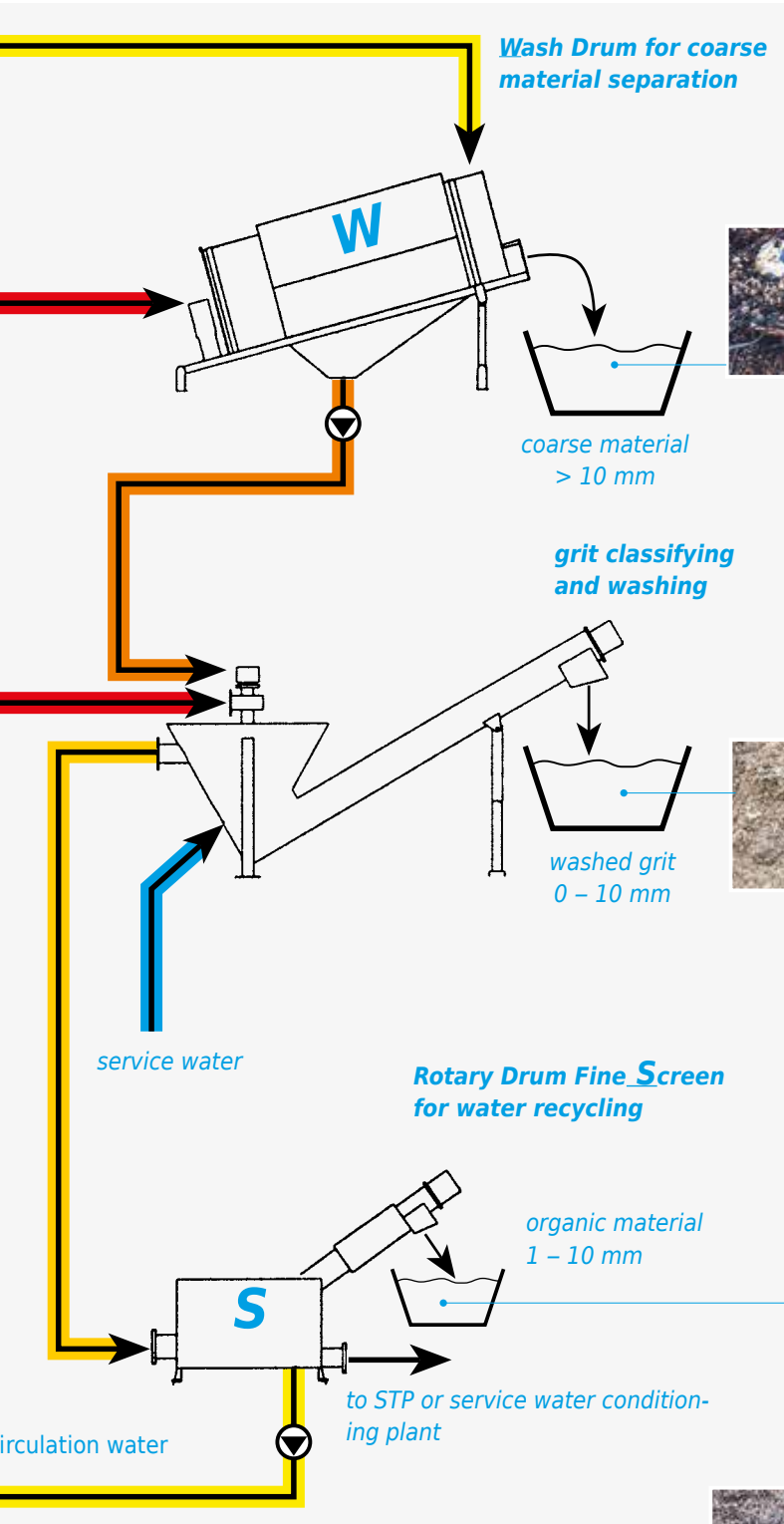
Maximum hydraulic capacity [l/s]

Maximum solids throughput (per wash cycle)

Drive capacity [kW] (depending on the product)

Dimensions

(water)



**Coarse material separation**



HUBER Wash Drum RoSF9 for washout and separation of all coarse material > 10 mm.

**Grit classifying and washing**



Washed grit from HUBER Coanda Grit Washer RoSF4 with < 3% loss on ignition, particle size up to 10 mm, DR > 90%.

**Circulation water conditioning**



HUBER Rotary Drum Fine Screen ROTAMAT® for 1 mm screening and dewatering of organic material (approx. 30 % DR).

|              |              |
|--------------|--------------|
|              | 25           |
| le [m³/h)    | 3            |
| rocess type) | 10-30        |
|              | upon request |

## Design and function

### Acceptance station with horizontal dosing screw

The supernatant from the sewer cleaning vehicles is discharged prior to any solids discharge. After discharge of the liquid phase the vehicles (tankers, road sweepers, and container trucks) empty the resultant solids into the intermediate storage tank. A specified residual amount of liquid is passed forward via the horizontal screw into the wash drum. A horizontal dosing screw installed within the tank removes the solids and doses them into a subsequent Wash Drum.

### Coarse material separation

While wash water is added to pre-wash and homogenise the raw material within the Wash Drum RoSF9, the perforated plate of the HUBER Wash Drum retains all particles > 10 mm, which are dewatered and then discharged into a skip. Since only coarse material > 10 mm is separated, the volume of the resultant residues is vastly reduced with the complete mineral material being further treated. The resultant coarse material can then be further separated into a mineral and organic fraction by means of a coarse material washer.

### Grit classifying and washing

The grit/gravel/organics/water mixture is collected within a sump under the HUBER Wash Drum RoSF9 and is then pumped into the HUBER Coanda Grit Washer RoSF4. With the use of the Coanda effect the rotational flow is directed to the tank where a defined flow field is produced which creates optimum conditions for the separation of mineral components. Due to a defined introduction of upwardly directed service water the grit situated within the lower part of the HUBER Coanda Grit Washer RoSF4 is fluidised within the flow enabling the lighter organic particles to be separated from the dense grit particles. The mineral fraction cleaned from organic components (grit and gravel up to 10 mm grain size, < 3% loss on ignition) is then automatically discharged by the integral grit removal screw when it is then statically dewatered and discharged into a container. The material can thereafter be recycled or dumped on inert material landfills.

### Conditioning of circulation water

The complete effluent from the Coanda Grit Washer RoSF4 is passed into a Rotary Drum Fine Screen which then separates all organic material > 1 mm and discharges the dewatered material into a skip and the resultant screened organic material can then normally be either composted or incinerated. The screened water can be used as wash and transport water for the HUBER Wash Drum RoSF9. A pump situated after the Rotary Drum Fine Screen delivers the water to the spray nozzles within the Wash Drum. And any excess water is passed on to the wastewater treatment facility (STW or separate water conditioning facility). The circulation of the resultant water minimises water consumption and achieves excellent separation degrees of fine grit.

## System options available

- ▶ Reuse and recirculation of the complete water is possible.
- ▶ Additional treatment of coarse material is possible.
- ▶ Separation of the pure gravel fraction by means of subsequent screening/classifying
- ▶ Further treatment of the mineral fraction by agitation
- ▶ Integration of an additional process stage to increase the separation efficiency of fine grit up to 0.1 mm
- ▶ Possibility of complete service and wash water conditioning with integrated sludge treatment

## Vorteile

- ▶ Reduction of organics in the grit/gravel fraction to < 3% loss on ignition
- ▶ Reduction in disposal volumes and costs
- ▶ Maximum minerals yield
- ▶ > 95% capture rate of 0.20 – 0.25 mm diameter grit particles
- ▶ Coarse material separation size of 10 mm, i.e. road gravel is contained within the grit fraction and not in the residue!
- ▶ Allows for reuse of the mineral material
- ▶ Manufactured entirely of stainless steel for maximum corrosion resistance

## HUBER SE

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